

Textile and machine learning: A Bibliometric analysis



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ABSTRACT.

In the present research, a bibliometric analysis of scientific publications in the area of textile sciences from the area of machine learning is carried out. The search equation identifies as keywords (i) textile and (ii) machine learning from the scopus database, obtaining as initial result 308 publications, being 281 the final publications to be studied from 1991 to 2022. The bibliometric analysis was carried out using bibliometrix and VOS Viewer, showing the growing interest of the scientific community and authors in this area of research.

Keywords:Textile machine learning, bibliometric analysis, bibliometrix, VosViewer.



Introduction

Machine learning techniques have made it possible to optimize the time and accuracy of operations in industrial, business and academic environments, among others. Bibliometric analysis evidences the growing interest in auto-mathematical learning in the textile industry [2] [3] [4–12], algorithms that study and detect fibers in images [13], among others.

This research is based on the bibliometric analysis methodology proposed by [1] for the analysis of bibliographic interest in the proposed topic of study. Section 2 presents the methodology consisting of the identification of key words, selection of publications to be analyzed that meet the key words to perform the respective bibliometric analysis, which allows establishing the main conclusions of the study.

2 Research methodology and Statistics

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2.1 Key words

In this research, the following combination of keywords (i) textile, and (ii) machine learning TITLE-ABS-KEY ("textile" AND "machine learning") is selected

2.2 Initial results and selection results

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The selected the scopus bibliographic database and selected the combination "title, abstract, keywords", the initial search considered the fields TITLE-ABS-KEY ("textile" AND "machine learning") obtaining 308 results. Of these, 27 records were eliminated as they did not correspond to articles but to summary information of the proceedings. Table 1 shows the details of the information obtained.

Table 1 Main information about data

| Description | Initial Results | Final Results |
|--------------------------------------|-----------------|---------------|
| MAIN INFORMATION ABOUT DATA | | |
| Timespan | 1991:2022 | 1991:2022 |
| Sources (Journals, Books, etc) | 217 | 209 |
| Documents | 308 | 281 |
| Average years from publication | 3.27 | 3.33 |
| Average citations per documents | 8.37 | 9.174 |
| Average citations per year per doc | 1.882 | 2.062 |
| References | 1 | 1 |
| DOCUMENT TYPES | | |
| article | 146 | 146 |
| book chapter | 4 | 3 |
| conference paper | 112 | 112 |
| conference review | 26 | 0 |
| editorial | 1 | 1 |
| letter | 1 | 1 |
| review | 18 | 18 |
| DOCUMENT CONTENTS | | |
| Keywords Plus (ID) | 0 | 0 |
| Author's Keywords (DE) | 0 | 0 |
| AUTHORS | | |
| Authors | 1077 | 1076 |
| Author Appearances | 1274 | 1247 |
| Authors of single-authored documents | 10 | 9 |
| Authors of multi-authored documents | 1067 | 1067 |
| AUTHORS COLLABORATION | | |
| Single-authored documents | 36 | 0.261 |
| Documents per Author | 0.286 | 3.83 |
| Authors per Document | 3.5 | 4.44 |
| Co-Authors per Documents | 4.14 | 3.92 |

Statistics data

The top 20 publications per year are identified. Table 2 presents the detail of publications by year (see Table 8 in the list of abbreviations).

Table 2 Top 20 publicaciones por año

| Source | Publication for year | | | | | | | | | | | | | | | | | | | | | | Total | | | | | | | | | | |
|---------|----------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|------|------|------|------|------|------|------|------|------|------|
| | 1991 | 1992 | 1993 | 1994 | 1995 | 1996 | 1997 | 1998 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 |
| LNCS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 1 | 1 | 3 | 0 | 9 |
| SS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 2 | 2 | 0 | 0 | 7 |
| CICAIS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 2 | 1 | 6 |
| ACM | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 2 | 1 | 1 | 0 | 5 |
| AIISAC | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 2 | 2 | 0 | 0 | 5 |
| CPA | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 1 | 0 | 2 | 5 |
| S | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 3 | 5 | 5 |
| EAOAI | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 4 |
| JOPCS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 2 | 1 | 4 |
| IEEEJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 3 |
| POS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 3 |
| PIEEE | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 3 |
| AEJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 2 |
| ACH | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 2 |
| CS | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 0 | 0 | 2 |
| ESWA | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 2 |
| FATIE E | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 2 |
| ICMI | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 0 | 0 | 0 | 2 |
| IEEEA | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 2 |
| IEEEJO | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 0 | 0 | 0 | 2 |
| IEEES | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 2 | 2 |

While the number of publications per year shows that there is an increase in interest from 1991 to 2022, and with greater and clearer interest from 2016 on-wards, with the highest year of publication being 2021. The Annual Scientific Production increase with a Growth Rate: 18.52% (See Table 3. and Figure 1).

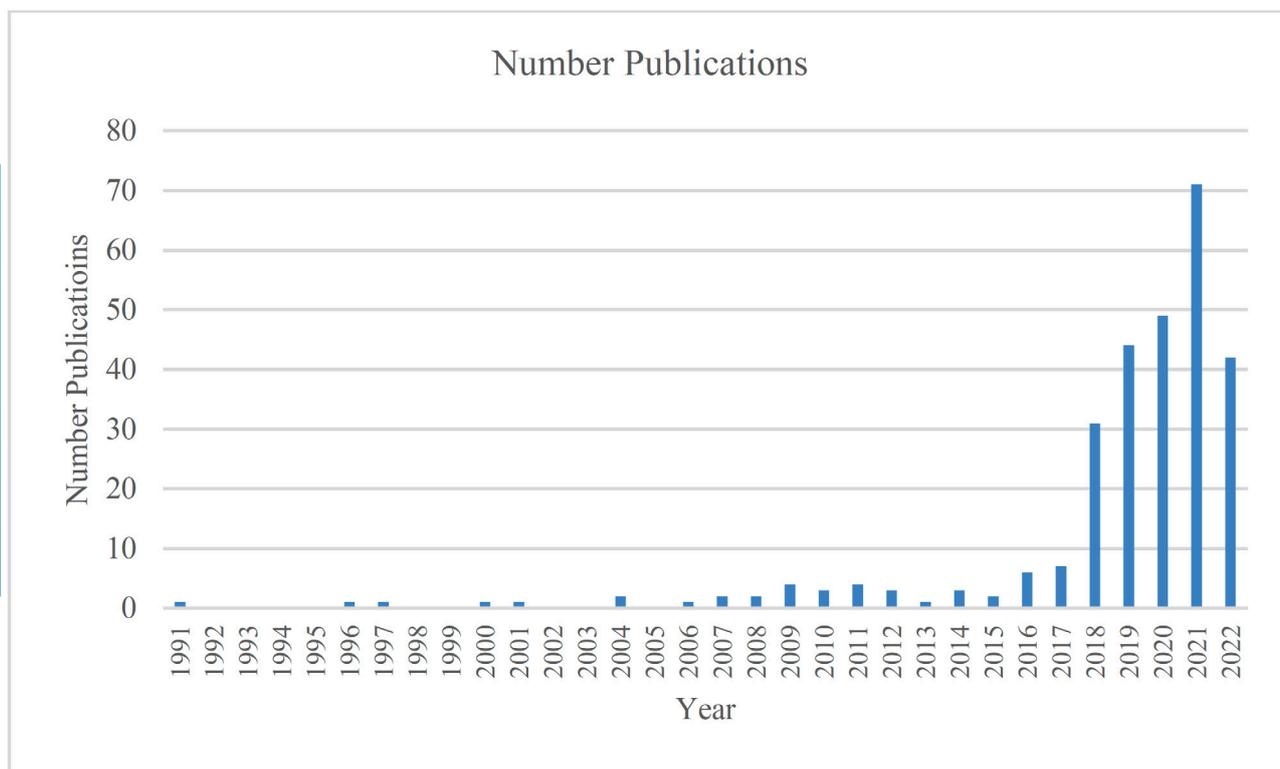


Figure 1 publications per year

Table 3 Articles per year

| Year | Articles | Year | Articles |
|------|----------|------|----------|
| 2021 | 71 | 2012 | 3 |
| 2020 | 49 | 2014 | 3 |
| 2019 | 43 | 2004 | 2 |
| 2022 | 42 | 2007 | 2 |
| 2018 | 31 | 2008 | 2 |
| 2017 | 7 | 2015 | 2 |
| 2016 | 6 | 1991 | 1 |
| 2009 | 4 | 1996 | 1 |
| 2011 | 4 | 1997 | 1 |
| 2010 | 3 | 2000 | 1 |

Data analysis

For the bibliometric analysis, the open source bibliometrix tool based on the R programming language with the biblioshiny package was selected to allow scientific mapping. [15] [16] [17]

Bibliometric analysis

Journal publications

The sources with the highest number of publications are (i) Lecture Notes In Computer Science (Including Subseries Lecture Notes In Artificial Intelligence And Lecture Notes In Bioinformatics) with 13 publications, (ii) Advances In Intelligent Systems And Computing con with 8 publications, (iii) Communications In Computer And Information Science with 7 publications, (iv) Sensors (Switzerland) with 7 publications, (v) ACM International Conference Proceeding Series with 6 publications. (See Table 4)

Table 4 Journal publications

| Sources | Articles |
|--|----------|
| Lecture Notes In Computer Science (Including Subseries Lecture Notes In Artificial Intelligence And Lecture Notes In Bioinformatics) | 13 |
| Advances In Intelligent Systems And Computing | 8 |
| Communications In Computer And Information Science | 7 |
| Sensors (Switzerland) | 7 |
| Acm International Conference Proceeding Series | 6 |
| Lecture Notes In Networks And Systems | 6 |
| Composites Part A: Applied Science And Manufacturing | 5 |
| Journal Of Physics: Conference Series | 5 |



| | |
|---|---|
| Sensors | 5 |
| Engineering Applications Of Artificial Intelligence | 4 |
| Ieee Journal Of Biomedical And Health Informatics | 3 |
| Ifip Advances In Information And Communication Technology | 3 |
| Lecture Notes In Electrical Engineering | 3 |
| Proceedings Of Spie - The International Society For Optical Engi-neering | 3 |
| Proceedings Of The Ieee Ras And Embs International Conference On Biomedical Robotics And Biomechatronics | 3 |
| Alexandria Engineering Journal | 2 |
| Analytical Chemistry | 2 |
| Composite Structures | 2 |
| Expert Systems With Applications | 2 |
| Fibres And Textiles In Eastern Europe | 2 |
| Icmi 2018 - Proceedings Of The 2018 International Conference On Multimodal Interaction | 2 |
| Ieee Access | 2 |
| Ieee Journal Of Translational Engineering In Health And Medicine | 2 |
| Ieee Sensors Journal | 2 |
| International Journal Of Clothing Science And Technology | 2 |
| Iop Conference Series: Materials Science And Engineering | 2 |
| Journal Of Ambient Intelligence And Humanized Computing | 2 |
| Journal Of Natural Fibers | 2 |
| Journal Of The Textile Institute | 2 |
| Lecture Notes In Mechanical Engineering | 2 |
| Materials | 2 |
| Mechatronic Systems And Control | 2 |
| Nano Energy | 2 |
| Procedia Manufacturing | 2 |
| Proceedings Of The Annual International Conference Of The Ieee Engineering In Medicine And Biology Society Embs | 2 |
| Research Journal Of Textile And Apparel | 2 |
| Science Of The Total Environment | 2 |
| Security And Communication Networks | 2 |
| Sensys 2021 - Proceedings Of The 2021 19th Acm Conference On Embedded Networked Sensor Systems | 2 |
| Textile Research Journal | 2 |

Most relevant authors and Most Global Cited Documents

Among the authors with the most publications in the area are (i) Menon C with 9 publications, (ii) Kumar A. with 6 publications and Gholami M with 5 publications (See Table 5 and Figure 2).

Table 5 Top 10 relevant authors

| Authors | Articles | Articles Fracti-onalized |
|---------------|----------|--------------------------|
| MENON C | 9 | 2.42 |
| KUMAR A | 6 | 1.64 |
| GHOLAMI M | 5 | 1.05 |
| RANDHAWA P | 5 | 1.50 |
| REZAEI A | 5 | 1.18 |
| BIRANT D | 4 | 1.42 |
| CUTHBERT TJ | 4 | 0.85 |
| EJUPI A | 4 | 1.23 |
| KÄRGER L | 4 | 1.00 |
| LI J | 4 | 0.73 |
| SHANTHAGIRI V | 4 | 1.17 |
| XU J | 4 | 0.47 |
| ZHANG J | 4 | 0.76 |
| ZHAO X | 4 | 0.64 |
| ZIMMERLING C | 4 | 1.00 |
| BOULLART L | 3 | 1.33 |
| CAO L | 3 | 0.38 |
| CHEN J | 3 | 0.39 |
| CORTEZ P | 3 | 0.43 |



Most Global Cited Documents

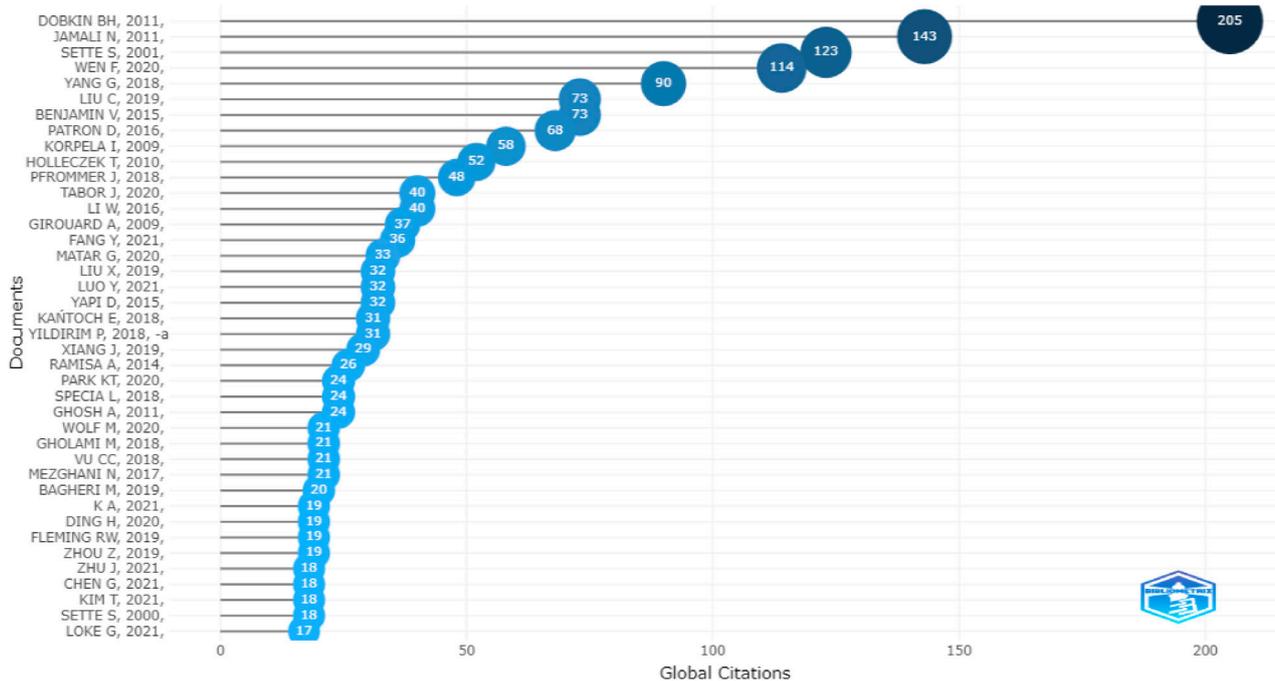


Figure 2 Most global cited documents

Top authors production over time

Publications over time by author are shown in (Figure 3 and Table 6). there is evi-dence of a continuity of publications from 2018 to 2022 from the main authors (i) Menon C., (ii) Kumar A., (iii) Gholami M., (iv) Randhawa P.

Top-Authors' Production over Time

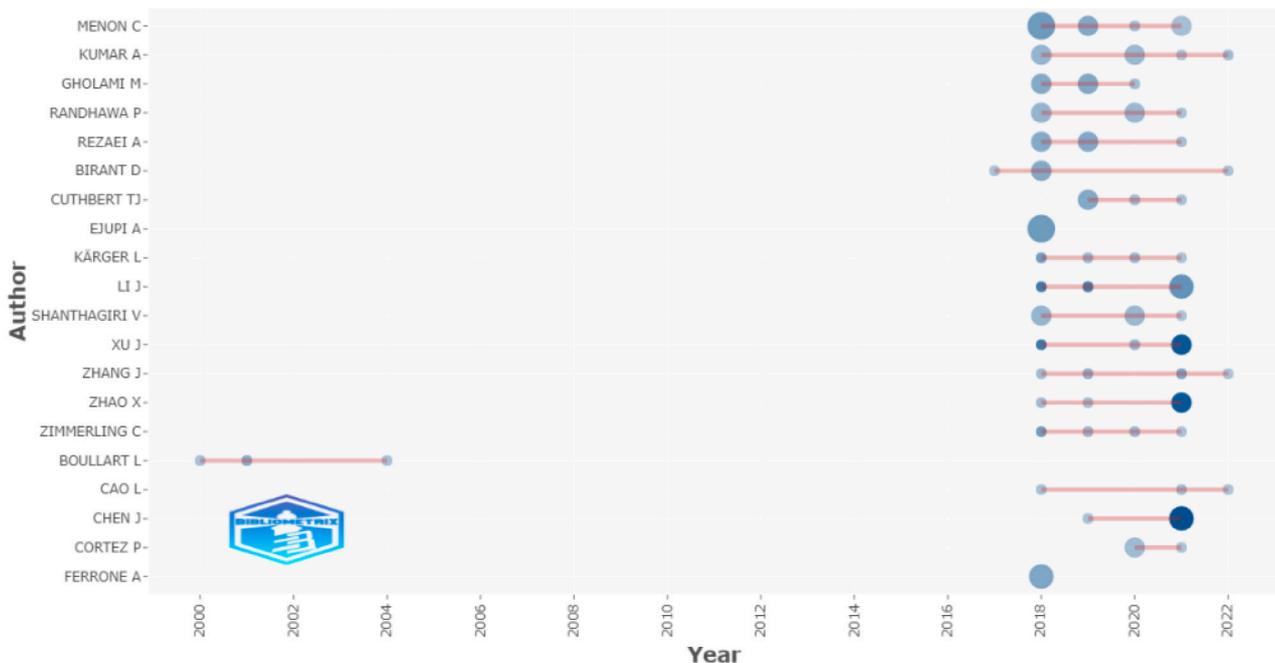


Figure 3 Top-Author Production over time

Table 6 Publication for year

| Author | year | freq | TC | TCpY |
|-------------|------|------|-----|-------|
| BIRANT D | 2017 | 1 | 3 | 0.5 |
| OBIRANT D | 2018 | 2 | 34 | 6.8 |
| BIRANT D | 2022 | 1 | 0 | 0 |
| BOULLART L | 2000 | 1 | 18 | 0.783 |
| BOULLART L | 2001 | 1 | 123 | 5.591 |
| BOULLART L | 2004 | 1 | 8 | 0.421 |
| CAO L | 2018 | 1 | 3 | 0.6 |
| CAO L | 2021 | 1 | 3 | 1.5 |
| CAO L | 2022 | 1 | 0 | 0 |
| CHEN J | 2019 | 1 | 1 | 0.25 |
| CHEN J | 2021 | 3 | 59 | 29.5 |
| CORTEZ P | 2020 | 2 | 6 | 2 |
| CORTEZ P | 2021 | 1 | 0 | 0 |
| CUTHBERT TJ | 2019 | 2 | 28 | 7 |
| CUTHBERT TJ | 2020 | 1 | 6 | 2 |
| CUTHBERT TJ | 2021 | 1 | 1 | 0.5 |
| EJUPI A | 2018 | 4 | 52 | 10.4 |
| FERRONE A | 2018 | 3 | 39 | 7.8 |
| GHOLAMI M | 2018 | 2 | 33 | 6.6 |
| GHOLAMI M | 2019 | 2 | 28 | 7 |

Author Local Impact

In terms of author local impact, the author, Menon leads the impact with an h-index 6, Gholami M h-index 5, as well as Ejupi A h-index 4 (See Figure 4 and Table 7).



Author Local Impact by H index

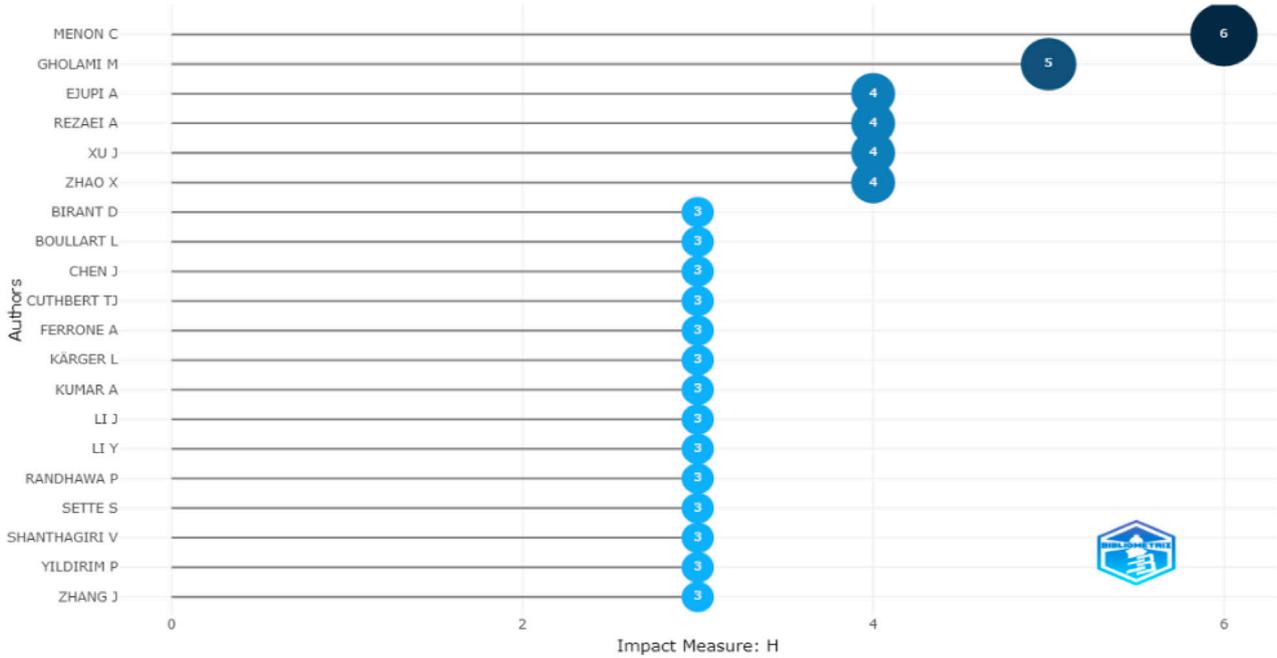


Figure 4 Author local impact

Table 7 Authors publication h-index g-index

| Element | h_in-dex | g_in-dex | m_in-dex | TC | NP | PY_start |
|---------------|----------|----------|----------|-----|----|----------|
| MENON C | 6 | 9 | 1.2 | 88 | 9 | 2018 |
| GHOLAMI M | 5 | 5 | 1 | 67 | 5 | 2018 |
| EJUPI A | 4 | 4 | 0.8 | 52 | 4 | 2018 |
| REZAEI A | 4 | 5 | 0.8 | 62 | 5 | 2018 |
| XU J | 4 | 4 | 0.8 | 155 | 4 | 2018 |
| ZHAO X | 4 | 4 | 0.8 | 68 | 4 | 2018 |
| BIRANT D | 3 | 3 | 0.5 | 37 | 3 | 2017 |
| BOULLART L | 3 | 3 | 0.13 | 149 | 3 | 2000 |
| CHEN J | 3 | 3 | 1.5 | 59 | 3 | 2021 |
| CUTHBERT TJ | 3 | 4 | 0.75 | 35 | 4 | 2019 |
| FERRONE A | 3 | 3 | 0.6 | 39 | 3 | 2018 |
| KÄRGER L | 3 | 3 | 0.6 | 69 | 3 | 2018 |
| KUMAR A | 3 | 5 | 0.6 | 30 | 5 | 2018 |
| LI J | 3 | 3 | 0.6 | 168 | 3 | 2018 |
| LI Y | 3 | 3 | 1.5 | 55 | 3 | 2021 |
| RANDHAWA P | 3 | 4 | 0.6 | 28 | 4 | 2018 |
| SETTE S | 3 | 3 | 0.13 | 149 | 3 | 2000 |
| SHANTHAGIRI V | 3 | 4 | 06 | 28 | 4 | 2018 |
| YILDIRIM P | 3 | 3 | 05 | 37 | 3 | 2017 |
| ZHANG J | 3 | 3 | 0.6 | 41 | 3 | 2018 |



In the Density visualization graph provides an overview, 1 cluster with 3 authors is identified with the resulting main author connections Menon C. Gholami M., Re-zaei A. (See Figure 5 and Figure 6).

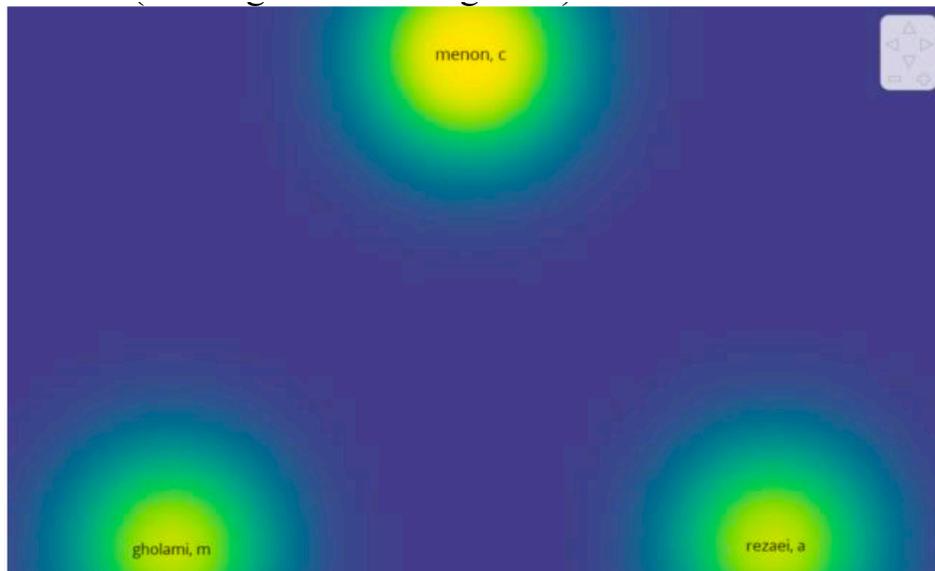


Figure 5 Density visualization



Figure 6 network authors.



Conclusion

This bibliometric research presents an exploratory and quantitative analysis of the scientific production of the application of machine learning techniques in the textile industry from 1991 to 2022. The Bibliometric study describes the principal information about journals, authors, citations, networks, in order to identify the main authors who have contributed to this area as a first approach to this topic of study.

Appendix

Table 8 Events / journals Acronym

| Acronym | Descriptions |
|---------|---|
| LNCS | LECTURE NOTES IN COMPUTER SCIENC |
| SS | SENSORS (SWITZERLAND) |
| CICAIS | COMMUNICATIONS IN COMPUTER AND INFORMATION SCIENCE |
| ACM | ACM INTERNATIONAL CONFERENCE PROCEEDING SERIES |
| AIISAC | ADVANCES IN INTELLIGENT SYSTEMS AND COMPUTING |
| CPA | COMPOSITES PART A: APPLIED SCIENCE AND MANUFACTURING |
| S | SENSORS |
| EAOAI | ENGINEERING APPLICATIONS OF ARTIFICIAL INTELLIGENCE |
| JOPCS | JOURNAL OF PHYSICS: CONFERENCE SERIES |
| IEEEJ | IEEE JOURNAL OF BIOMEDICAL AND HEALTH INFORMATICS |
| POS | PROCEEDINGS OF SPIE - THE INTERNATIONAL SOCIETY FOR OPTICAL ENGINEERING |
| PIEEE | PROCEEDINGS OF THE IEEE RAS AND EMBS INTERNATIONAL CONFERENCEONBIOMEDICALROBOTICSANDBIOMECHATRONICS |
| AEJ | ALEXANDRIA ENGINEERING JOURNAL |
| ACH | ANALYTICAL CHEMISTRY |
| CS | COMPOSITE STRUCTURES |
| ESWA | EXPERT SYSTEMS WITH APPLICATIONS |
| FATIEE | FIBRES AND TEXTILES IN EASTERN EUROPE |
| ICMI | ICMI 2018 - PROCEEDINGS OF THE 2018 INTERNATIONAL CONFERENCE ON MULTIMODAL INTERACTION |
| IEEEA | IEEE ACCESS |
| IEEEJO | IEEE JOURNAL OF TRANSLATIONAL ENGINEERING IN HEALTH AND MEDICINE |
| IEEES | IEEE SENSORS JOURNAL |
| IJOCSAT | INTERNATIONAL JOURNAL OF CLOTHING SCIENCE AND TECHNOLOGY |
| IOP | IOP CONFERENCE SERIES: MATERIALS SCIENCE AND ENGINEERING |



| | |
|---------|---|
| JOAIAHC | JOURNAL OF AMBIENT INTELLIGENCE AND HUMANIZED COMPUTING |
| JONF | JOURNAL OF NATURAL FIBERS |
| JOTTI | JOURNAL OF THE TEXTILE INSTITUTE |
| LNIME | LECTURE NOTES IN MECHANICAL ENGINEERING |
| LNINAS | LECTURE NOTES IN NETWORKS AND SYSTEMS |
| M | MATERIALS |
| MSAC | MECHATRONIC SYSTEMS AND CONTROL |
| NE | NANO ENERGY |

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*Mechanical,
Mechatronics,
Vehicle and
Materials Engineering*



